

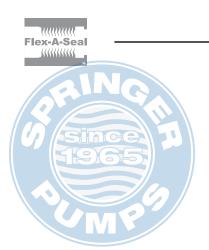


Style 85World's Only Split Cartridge Seal

(US PATENT NO. 5662340)

for difficult installations





For Difficult Installations

Flex -A-Seal developed the Style 85 Split Cartridge Seal to provide the easiest installation found anywhere in the world. After simply attaching two halves over the shaft, the seal

No Measurements No Shims No Special Tools No Glue

mounts to the equipment like any other cartridge seal. It does not get any easier than that! The Style 85 is the only split seal in the world in which



just two pieces are handled, eliminating the need to touch sensitive lapped faces. Both sealing faces are secured safely in cartridge halves and cannot be cocked, chipped or scarred.

The design of the Style 85 is like no other split seal on the market. While most split seals are mounted outside the stuffing box and designed to function like an outside seal, the



Style 85 was engineered as a split, internal, hydraulically balanced, stationary seal, mounted outside the stuffing box. These features allow the



Peace of Mind

centrifugal force to keep the solids away from the seal faces while maintaining the ability to handle higher speeds, internal pressures and misalignment. No need to worry about solids, as the springs are protected and out of the product to eliminate clogging. The static shaft sleeve "o" ring is positioned outside of the stuffing box to assure a good sealing surface, even on worn packing sleeves!

Unlike most cartridge seals on the market, the Style 85 is the only split cartridge seal that can be fully assembled and pressure tested at the factory. This ensures the sealing integrity of each seal completely before it is sent to the field.

The Flex-A-Seal Style 85 Split Cartridge Seal ...Fast, Simple and Reliable!



Materials of Construction

Stationary Gland Assembly Rotating Sleeve Assembly O Rings, Gaskets

316 Stainless Steel

316 Stainless Steel

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Viton (standard) consult factory for AFLAS® or Fluoraz® option Silicon Carbide Carbon or Silicon Carbide Hastellov C®

Rotating Face Stationary Face Springs

Registered Trademarks:

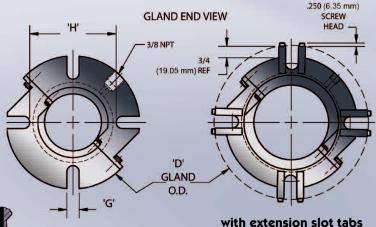
Viton® - Dupont Performance Elastomers Aflas® - Asahi Glass Co. Fluoraz® - Green Tweed Hastelloy C® - Cabot Stellite Division

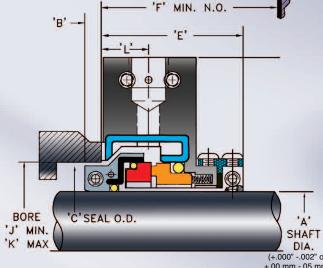
Screws

Operating Conditions

| Seal Size | Temp. | Speed | Pressure |
|---------------------------------|---------------|----------|------------------|
| 1 3/4" - 3" (45mm - 75mm) | 350°F (175°C) | 3600 RPM | 250 PSI (17 bar) |
| 3 1/8" - 3 3/4" (80mm - 95mm) | 350°F (175°C) | 1800 RPM | 200 PSI (14 bar) |
| 3 7/8" - 4 3/4" (100mm - 120mm) | 350°F (175°C) | 800 RPM | 150 PSI (10 bar) |
| 5" and above (125mm and above) | 350°F (175°C) | 875 RPM | 100 PSI (7 bar) |

* Maximum temperature / pressure / speed indicates operating extremes independently and does not imply the seal will function at these extremes at the same time. Contact Flex-A-Seal Engineering if in doubt.





(+.000" -.002" or +.00 mm -.05 mm)

with extension slot tabs IMPERIAL (All sizes in inches) В С D G -24 1.500 .250 2.187 5.25 2.125 2.500 .562 3.125 2.250 2.625 .656 -27 1.687 .250 2.437 5.50 2.125 2.500 .562 3.375 2.500 2.875 .656 -28 1.750 .250 2.437 5.50 2.125 2.500 .562 3.375 2.500 2.875 .656 -30 1.875 .250 2.562 5.50 2.125 2.500 .562 3.344 2.625 3.000 .656 -31 1.937 .250 2.625 5.44 2.125 2.500 .562 3.563 2.687 3.125 .656 2.000 .250 2.687 5.44 2.125 2.500 .562 3.563 2.750 3.125 .656 -34 2.125 .250 2.812 6.00 2.125 2.500 .687 3.688 2.875 3.375 .656 -35 2.188 .250 2.937 6.25 2.125 2.500 .687 3.813 3.000 3.375 .656 -36 2.250 .250 3.062 6.25 2.125 2.500 .687 3.937 3.125 3.500 -38 2.375 .250 3.187 6.25 2.125 2.500 .687 4.062 3.250 3.500 .656 -39 2.438 .250 3.312 6.44 2.125 2.500 .687 4.125 3.375 3.625 .656 -40 2.500 250 3 312 6 44 2 125 2 500 687 4 125 3 375 3 625 656 -42 2.625 .250 3.347 6.44 2.125 2.500 .687 4.438 3.500 3.875 .656 2.688 .250 3.562 7.82 2.125 2.500 .687 4.438 3.625 -43 4.125 -44 2.750 .250 3.562 7.82 2.125 2.500 .687 4.438 3.625 4.125 .656 -46 2.875 .250 3.687 7.82 2.125 2.500 .687 4.812 3.812 4.250 .656 -47 2.938 .250 3.812 7.88 2.125 2.500 .687 4.938 3.937 4.375 .656 -48 3.000 .250 3.812 7.88 2.125 2.500 .687 4.938 3.937 4.375 .656 3.250 .281 4.188 8.25 2.437 2.812 .812 5.188 4.250 4.750 .812 -52 -54 3.375 .281 4.312 8.25 2.437 2.812 .812 5.313 4.375 4.875 .812 -55 3.438 .281 4.437 8.50 2.437 2.812 .812 5.437 4.500 5.000 .812 -56 3.500 .281 4.437 8.50 2.437 2.812 .812 5.437 4.500 5.000 .812

-58 3.625 .281 4.562 8.63 2.437 2.812 .812 5.562 4.625 5.125 .812

-62 3.875 .281 4.812 8.82 2.437 2.812 .812 5.813 4.875 5.250 .812 -64 4.000 .281 4.937 8.82 2.437 2.812 .812 5.813 5.000 5.375 .812

-70 4.375 .281 5.312 9.25 2.437 2.812 .812 6.437 5.375 5.875 .812 -72 4.500 .281 5.406 9.69 2.437 2.812 .812 6.500 5.500 6.000 .812 -76 4.750 .281 5.656 9.75 2.437 2.812 .812 6.938 5.750 6.250 .812 -79 4.938 .375 6.188 10.75* 3.062 3.812 .937 7.312 6.312 6.750 .923 -80 5.000 .375 6.188 10.75* 3.062 3.812 .937 7.312 6.312 6.750 -82 5.125 .375 6.375 11.00* 3.062 3.812 .937 7.812 6.500 7.250 .923 -84 5.250 .375 6.375 11.00* 3.062 3.812 .937 7.812 6.500 7.250 .923 -88 5.500 .375 6.688 11.50* 3.062 3.812 .937 7.813 6.812 7.375 .923 -92 5.750 .375 6.938 12.00* 3.062 3.812 .937 8.156 7.062 7.625 .923 -100 6.250 .375 7.438 12.50* 3.062 3.812 .937 8.656 7.562 8.125 -104 6.500 .375 7.688 12.25* 3.062 3.812 .937 8.813 7.812 8.375 .923 -108 6 750 375 7 938 12 50* 3 250 4 000 937 9 312 8 062 8 625 923 -112 7.000 .375 8.188 12.75* 3.250 4.000 .937 9.562 8.312 8.750 .923 -136 8.500 .375 9.688 14.25 3.250 4.000 1.00011.000 9.812 10.250 .923

-60 3.750 .281 4.625 8.82

.281 5.188 9.25

-68 4.250

METRIC (All sizes in mm)

| Size | _A_ | В | _C | D | E | _F | G | н | J | K | |
|------|-----|------|-------|------|------|------|------|-------|--------|--------|------|
| -30 | 45 | 6.35 | 65.1 | 140 | 54 | 64 | 14.3 | 84.9 | 66.68 | 76.20 | 16.7 |
| -32 | 48 | 6.35 | 68.2 | 140 | 54 | 64 | 14.3 | 90.5 | 68.85 | 79.38 | 16.7 |
| -32 | 50 | 6.35 | 68.2 | 140 | 54 | 64 | 14.3 | 90.5 | 68.85 | 79.38 | 16.7 |
| -36 | 55 | 6.35 | 77.8 | 159 | 54 | 64 | 17.4 | 100.0 | 79.40 | 88.90 | 16.7 |
| -40 | 60 | 6.35 | 84.1 | 165 | 54 | 64 | 17.4 | 104.8 | 85.73 | 95.25 | 16.7 |
| -42 | 65 | 6.35 | 85.0 | 165 | 54 | 64 | 17.4 | 112.8 | 88.90 | 98.40 | 16.7 |
| -44 | 70 | 6.35 | 90.5 | 197 | 54 | 64 | 17.4 | 112.8 | 92.08 | 104.77 | 16.7 |
| -48 | 75 | 6.35 | 96.8 | 203 | 54 | 64 | 17.4 | 125.4 | 100.00 | 111.10 | 16.7 |
| -52 | 80 | 7.14 | 106.4 | 210 | 62 | 72 | 20.6 | 131.8 | 108.00 | 120.65 | 20.6 |
| -56 | 87 | 7.14 | 112.7 | 216 | 62 | 72 | 20.6 | 138.1 | 114.30 | 127.00 | 20.6 |
| -58 | 90 | 7.14 | 115.9 | 219 | 62 | 72 | 20.6 | 141.3 | 117.50 | 130.20 | 20.6 |
| -60 | 95 | 7.14 | 117.5 | 222 | 62 | 72 | 20.6 | 144.5 | 119.05 | 130.18 | 20.6 |
| -64 | 100 | 7.14 | 125.4 | 224 | 62 | 72 | 20.6 | 147.6 | 127.00 | 136.52 | 20.6 |
| -76 | 120 | 7.14 | 143.7 | 248 | 62 | 72 | 20.6 | 176.2 | 146.05 | 158.75 | 20.6 |
| -80 | 125 | 9.50 | 157.2 | 273* | 77.8 | 96.8 | 23.8 | 185.7 | 160.30 | 171.40 | 23.4 |

*Sizes use extension slot tabs

Additional sizes available upon request

2.437 2.812 .812 5.688 4.687 5.125 .812

2.437 2.812 .812 6.063 5.250 5.750

Fast, Simple and Reliable

Split seals are designed for environments where conventional seals routinely take many hours to disassemble and reassemble rotary equipment, but the fully split cartridge seal design of the Flex-A-Seal Style 85 is easier to install than conventional seals and other component split seal designs, making this seal ideal for hard to access equipment such as:

- Pumps
- Mixers
- Agitators

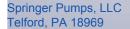
The Style 85 is commonly used in many industries:

- Chemical Processing
- Food Processing
- Industrial
- Mining
- Pharmaceutical
- Power Generation
- Petrochemical
- Pulp and Paper
- Refining
- Water and Waste Treatment













Manufacturing and stocking centers

USA

1 Jackson Street PO Box 184
Essex Junction, VT 05453-0184 USA
Phone: 1-800-426-3594 • 1-802-878-8307

Fax: 1-802-878-2479

Email:sales@flexaseal.com

BRAZIL

Rua Visconde De Taunay 59 Loja o6-CEP Bom Retiro, Sao Paulo Brazil CEP 01132-000

Phone: 55-11-3115-4819 • 55-11-3115-0656

Fax: 55-11-3101-1297

Email: vendas@flexaseal.com.br

AUSTRALIA

Unit 9/23 Richland Avenue Coopers Plains 4108 QLD Australia

Phone: (07) 3272 7030

Fax: (07) 3272 9885 Mob: 0417 626025

Email:flexasealoz@bigpond.com

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